



20NR-85 DRAW BAR FOR T-BAR

- NOTES:
- 1) MATERIAL: 4340
 - 2) HEAT TREAT: 40-45 Rc
 - 3) FINISH: NICKEL PLATE PER MIL-C-26074 CLASS 2 GRADE B OR QQ-N-290A CLASS 2 GRADE E
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL SHARP EDGES, BURRS, AND WELD SPATTERS IF APPLICABLE
 - 7) IDENTIFICATION: N/A
 - 8) CENTER DRILL IS ACCEPTABLE

C	UPDATED DRAWING TEMPLATE. REDIMENSIONED PART HOLE DIM WAS 2X Ø.19 IS Ø0.189 THRU 2 PL. DIM WAS Ø1.000 +0.000/-0.001 IS Ø0.992±0.002 MATERIAL CHANGE RC ADDED	19-548	KPT
2	CH'D FINISH TO NICKEL PLATE	-	JAG
1	AS DRAWN BY CANAM	-	CFS
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	KPT	TOOL PART #	REV. C
MFG. APPR.	DP	20NR-85	SHEET 1 OF 1
APPROVED	W	TITLE	SCALE
DATE 2/12/2019		DRAWN BAR FOR T-BAR	NTS
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